

Tuesday, October 26, 2010 8:35:52 AM Item ID: D3536-23 Revision ID: Item Name: Gasket **Start Date:** 10/26/2010 **Start Qty: 12.00 Required Date: 10/29/2010** Reg'd Qty: 12.00 Reference: Process Plan: MF Approvals: Sequence ID/ Work Center ID Draw Nbr **Revision Nbr** D3536 Rev A Waterjet FLOW CNC Wateriet 110 QC



Accept



Setup Start



Stop

Cust Item ID:

Customer:

Date: 10-10-26 Tooling:

Date:

Run Start



Date: _____ SPC (Y/N):

Date:

Stop



Operation Description

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Reject Accept Qty Qty

Reject Number

Insp. Stamp

FLOW WATER JET

0.00

0.00

1-Cut as per Dwg D3536 □Dwg Rev:_



QC2-Inspect parts off machine FAI/FAIB

Deburr if necessary

0.00

Memo

0.00

1R10-11-7

B10-11-2

Quality Control

QC8- Inspect parts - second check

120

QC

Siolulo3

Quality Control

Memo

Dart Aerospace	Ltd
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W/O:		1		V	VORK ORDER CH <i>A</i>	ANGES				
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Part No	•	P	AR #:	Fault Ca	tegory:	NCR	: Yes N	o DQA :	Date:	
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Page 2

Tuesday, October 26, 2010 8:35:52 AM D3536-23 Item ID: Revision ID: Item Name: Gasket **Start Date:** 10/26/2010 Required Date: 10/29/2010 Reference:

Accept

Setup Start

Stop

Start Qty: 12.00 Req'd Qty: 12.00



Cust Item ID: Customer:

Approvals:	Process Pla	an:	Date:	Tooling:	D	ate:		Ru				
	QC:		Date:	SPC (Y/N):	D	ate:			Sto	P		
Sequence ID/ Work Center II	D	Operation Description	c.0	Set Up/ Run Hours	Tool ID		an A	-	Reject Qty	Reject Number	Insp. Stamp	
130		Identify as per dwg & St	ock Location	0.00				V.	<u> - ارا (</u>	x C)(15)	
Packaging Packaging		Memo		0.00					<u> </u>	2	(<u>)</u>	

140

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/11/04 A)

Dart Aerospace Ltd

W/O:				W	ORK ORDER CHANGE	S				
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DATE	STEP	Description						cation	Approval	Approval
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Picklist Print

Tuesday, October 26, 2010 8:35:51 AM

Work Order ID: 63238

Parent Item:

D3536-23

Parent Item Name: Gasket



Start Date: 10/26/2010

Required Date: 10/29/2010

Page 1

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	538.4220	1.3365	17.82	1.06		
										· iR	10 -11-2	_	

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code
MAT	538.422	
115500	138.422	
115916	400	

Dart Aerosp	ace Ltd
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DART AEROSPACE LTD	Work Order:	63238
Description: Gasket	Part Number:	D3536-23
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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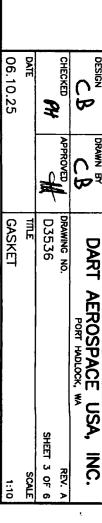
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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48.20	+/-0.030	48.26	>		7	
44.70	+/-0.030	44.70	r		7	
39.31	+/-0.030	39.31	*		7	
33.92	+/-0.030	33.45	ä		Т	
28.53	+/-0.030	28.53	v		T	
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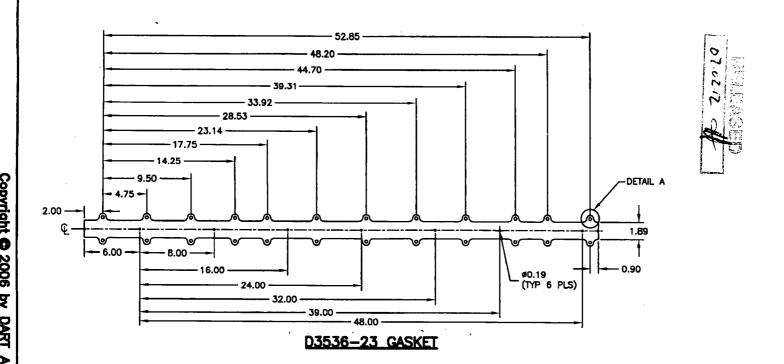
Measured by:	R	Audited by:	Prototype Approval:	N/A
Date:	B10-11-2	Date: 10/4/83	Date:	N/A

Rev	Date	Change	Revised by	Approx/ed
_ A	07.03.14	New Issue	KJ/JLM CX	

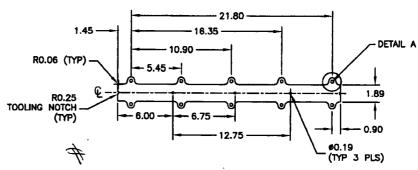
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-25 GASKET

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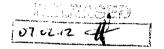
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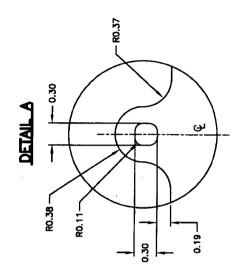
Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
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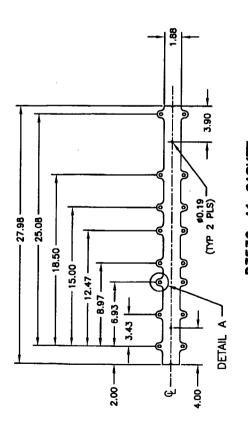


DESIGN B	DRAWN BY	DART	AEROSPACE USA, INC.
CHECKED	APPROVED //	DRAWING NO.	REV. A
PH	THE THE	D3536	SHEET 6 OF 6
DATE		TITLE	SCALE
06.10.25		GASKET	1:10





#63938



NOTES 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M—NEO60—S.083) PART IS SYMMETRICAL ABOUT & TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER ଅଧ୍ୟ 60

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Dart Aerospace Ltd

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